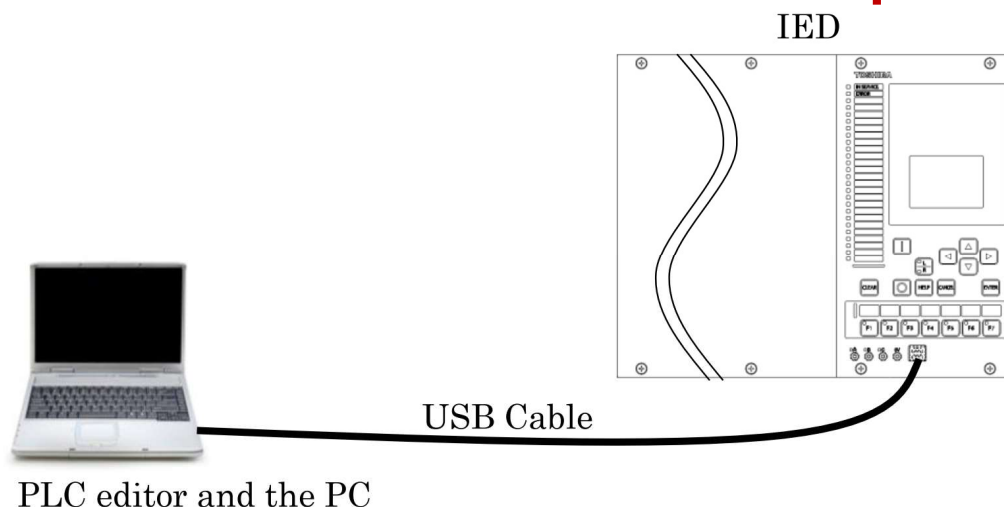


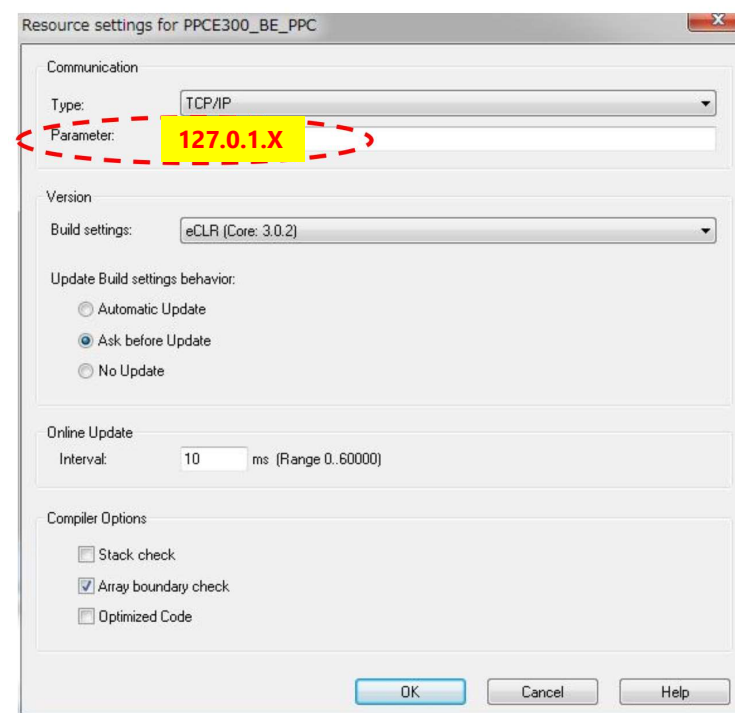
Basics – Connect to IEDs

[USB-cable connection]

- Keying the **address of the communication port** in the PC into **“Parameter”**.



- As a rule, if communication port **“COM X”** is used, user should set IP address **“127.0.1.X”** into the PLC editor.
- When communication port **“COM10”** is used, the IP address is configured as **“127.0.1.10”**.



Basics – Connect to IEDs

[USB-cable connection]

- User should run **"TPC_SERIAL_IF.exe"** is located in this path:

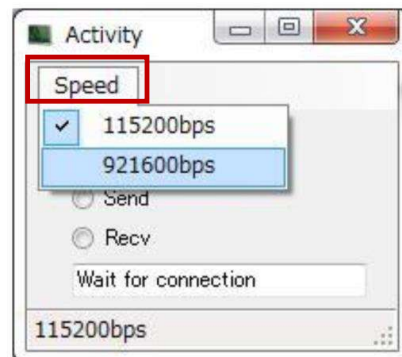
"C:\Program Files (x86)\KW-Software\MULTIPROG 5.35 Build 574\G2_tool"

Name	Date modified	Type	Size
readme	07-Nov-13 8:51 PM	Foxit Reader PDF Document	94 KB
TPC_SERIAL_IF	17-Mar-15 8:05 PM	Application	129 KB

- Selection of the communication speed operated in the **"PPCE"** or **"ARM"** software":

(1). 115.2kbps for G2 ("PPCE")

(2). 921.6kbps for G2A ("ARM†")



†Note: 'ARM' software is identified by checking on the software model representing '3' at the "G" position of the order number, others case is 'PPCE' software

Basics – Connect to IEDs

[Establish connection with IED]

- Select **“Project Control...”** from the **“Online”** menu bar



- If connection is successful, a Project Control Dialog appears with **“Running”** state

Basics – Connect to IEDs

[Upload procedure]

- After connection to IED is established, in Project Control Dialog, select **“Upload”** to *Read-out* PLC data from IED to PC
- In the Upload window, click **“Project Source”**.
- Select a folder for saving the data

